

トヨタ純正

GR Cooling engine under cover

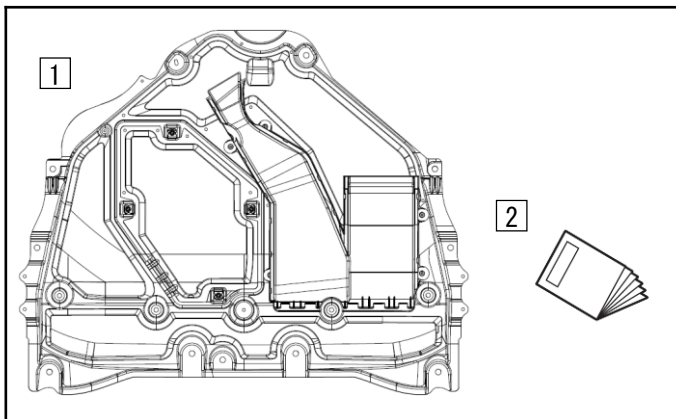
Instruction Manual

Thank you for purchasing the genuine Toyota GR Cooling Engine Undercover. This manual describes how to install the GR cooling engine undercover. Be sure to read this before installation to ensure correct installation. In addition, please be sure to give this manual to the customer.

Model No

51410-52120

Component part

	No.	Product Name		Prod. No
	1	GR cooling Engine undercover	1	51410-52120
	2	Installation instructions	1	—

Precautions for installation

In this installation manual, the following marks indicate what you especially want to observe in order to ensure safe work.

⚠ It states that if you do not follow the precautions, there is a risk of accidents, injuries, damage to the vehicle, etc.

Notes

⚠ caution

- This product has an opening on the underside of the engine undercover for introducing cooling air, such as snow, gravel, etc. If mud or the like enters, the undercover may be damaged or fall off. Please note that you will not be able to drive on snowy roads, gravel roads, muddy roads, etc. after installation. In addition, if you drive on a snowy road, gravel road, muddy road, etc. due to unforeseen circumstances, it is promptly safe. Please stop at the place and check/eliminate foreign matter.

- Please be sure to read this installation manual before installing and using the product so that you can install it safely and correctly.
- Please keep this installation manual in a safe place while using this product. In addition, please be sure to hand over this installation manual when you transfer or sell the product.

Tools required for installation, etc.

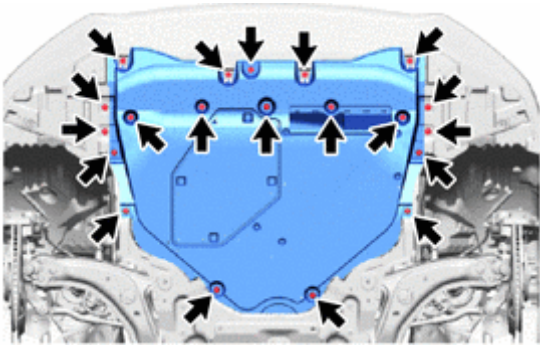
Please refer to the repair manual for necessary tools such as general tools and SST.

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Be sure to follow the repair manual when installing this product.

- Be sure to stop the engine when working.
- Immediately after the engine is stopped, each part is hot. Start work after it reaches room temperature.
- Stop the vehicle on a horizontal surface, apply the parking brake, and secure the wheel.
- When jacking up, perform it on a flat surface and apply the rigid rack to the specified position.



1. Refer to the "Suspension> Front suspension>" in the repair book to remove the engine undercover assembly No.1.
2. Refer to the "Suspension> Front suspension>" in the repair book. Refer to "29. Engine Undercover ASSY NO.1 Installation" in "Front Suspension Member (for GR)> Installation" and install the GR cooling engine undercover.

Tightening torque : **5.0 N · m (5 1 kgf · cm)**

Confirmation after installation is complete

- Make sure that the GR cooling engine undercover is securely fixed.
- If the mounting bolts / clips are scratched or deteriorated, be sure to replace them with new bolts / clips.
- Check that the GR cooling engine undercover, engine undercover RH / LH, etc. are not loose or rattling.
- Make sure the vehicle is not scratched during installation.

Customers

- Perform daily inspections and maintenance to ensure safe and comfortable use.
- If snow, gravel, mud, etc. enter, the undercover may be damaged or fall off. Please note that you will not be able to drive on snowy roads, gravel roads, muddy roads, etc. after installing the GR cooling engine undercover.
- If you drive on a snowy road, gravel road, muddy road, etc. due to unforeseen circumstances, stop at a safe place immediately, check and eliminate foreign matter, and then inspect at the dealer if necessary.